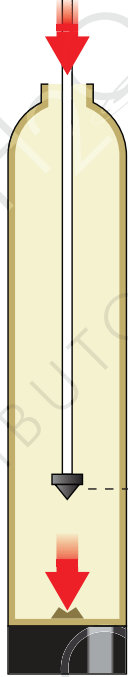


# WATER SOFTENER SYSTEM

## Assembly Instructions

Riser Tube

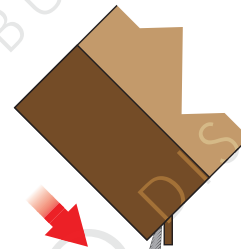


Resin Tank

**1**

The riser tube should be centered in the bottom of the tank. There is a divet in the bottom of the tank that the basket distributor on the end of the riser tube will fit in. The top of the riser tube should be flush with the very top of the tank.

Basket Distributor



GRAVEL MEDIA

Funnel

**2**

Use a piece of tape to cover the riser tube while adding media to the tank. You do not want any media getting into the riser tube. Place the funnel in opening at the top of the tank. Pour media into the tank using the funnel.

Fill to here



ION EXCHANGE RESIN

Funnel

**3**

Fill the tank with the filter media. After filled, remove the funnel and tape covering the opening of the riser tube. Clean up the riser, tank threads and top of the tank before installing the control valve.

Fill to here

12-18" of free space



Control Valve

**4**

Thread the control valve on to the top of the tank. The control should thread on easily. If you feel any abnormal resistance, check to make sure the control is not cross threaded.

The system is now assembled and ready for installation.